

SUBLIMATION FLOCK



FEED MATERIAL

into plotter/cutter so that the product faces up and the paper is on the bottom.



PRINT DESIGN

in positive form (do not mirror).

Description

White, printable flock, for sublimation inks and print & cut systems. CAD-COLOR® Sublimation Flock ensures perfect opacity due to its high flock pile. Vibrant color reproduction and easy to use. (565 micron [+/-10%])

Recommended Fabrics

100% cotton
100% polyester
Poly/cotton blends

Due to the combination of fabrics, weaves, and dyes used in the textile industry, testing is pertinent. Stahls' recommends and provides samples of our materials and medias for testing.



CUT DESIGN

If cutting through ink, let the print dry for 2-4 hours; otherwise you may cut immediately. Dry times may vary.



WEED

away the excess material. If the design was cut immediately, the print must dry 30-60 minutes before proceeding.

Accessories Required

Kraft Paper/ Teflon® Sheet
EZ Weeder® or Tweezers

Cutting Notes

Be sure to perform test cuts to ensure proper blade depth when cutting. Cutting too deep will result in weeding or masking difficulties.

Care Instructions

For best results, turn the garment inside out. Machine wash warm or cold using mild detergent. Do not use bleach. Do not iron directly on transfer. Tumble dry at low setting. Do not dry-clean. Natural distressing can occur with repeated washings.

Due to the nature of sublimation inks, transferred image might "bleed" when washed for the first time. Please wash separately at initial washing.

Storage

Store in cool, dry area. Avoid direct heat, sunlight and humidity.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland VP-300	45°	90g	.25	30cm/s
Mimaki CG-FX-Series	SPB-0050	120-160g	.75	10-20cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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