

# SOLVENT-FLOCK



### FEED MATERIAL

into plotter/cutter so that the product faces up and the paper is on the bottom.



### PRINT DESIGN

in positive form (do not mirror).

### Description

White, printable flock, for use with solvent, eco solvent print & cut systems.  
CAD-COLOR® Solvent-Flock ensures perfect opacity due to its 0.3mm flock pile, as well as vibrant color reproduction and is easy to use. (430 micron [+/-10%])



### CUT DESIGN

If cutting through ink, let the print dry for 2-4 hours; otherwise you may cut immediately. Dry times may vary.



### WEED

away the excess material. If the design was cut immediately, the print must dry 30-60 minutes before proceeding.

### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends

*Due to the combination of fabrics, weaves, and dyes used in the textile industry, testing is pertinent. Stahls' recommends and provides samples of our materials and medias for testing.*

### Accessories Required

Kraft Paper/ Teflon® Sheet  
EZ Weeder® or Tweezers



### PREHEAT & POSITION

Preheat garment for 10 seconds, prior to application. Position the graphic to be applied & cover with Kraft Paper.



### HEAT APPLY

Temperature: 340-355°F; 170-180°C  
Time: 28-32 seconds  
Pressure: light-medium #4-#5 on Hotronix®

### Cutting Notes

Be sure to perform test cuts to ensure proper blade depth when cutting. Cutting too deep will result in weeding or masking difficulties.

### Care Instructions

For best results, turn the garment inside out. Machine wash warm or cold using mild detergent. Do not use bleach. Do not iron directly on transfer. Tumble dry at low setting. Do not dry-clean. Natural distressing can occur with repeated washings.

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland VP-300	45°	80-130g	.25	30cm/s
Mimaki CG-FX-Series	SPB-0050	120-160G	.25	10-20cm/s

### Storage

Store in cool, dry area. Avoid direct heat, sunlight and humidity.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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